APPLICA	BLE STAN	DARD							1		
	OPERATING TEMPERATURE RANGE VOLTAGE				105 °C	TEME		RE RANGE	-10°CTO50°C(PACKED		
RATING			50 V AC / DC		HUMIC	OPERATING OR STORAGE HUMIDITY RANGE APPLICABLE CABLE		RELATIVE HUMIDITY 90 % MAX	(NOT D	EWE	
CURRENT			0.5	A (not				CABLE	t=0.3±0.05mm, GOLD	PLATI	NG
				SPE	CIFIC	ATIO	NS_				
	EM		TEST	METHO	DD			REC	QUIREMENTS	QT	A
CONSTR							1				
	XAMINATION		Y AND BY MEA		3 INSTRUM	ENT.	ACCO	RDING TO	DRAWING.	×	>
			IFIRMED VISUALLY.						×	>	
		ACTERISTICS						×			
CONTACT R	ESISTANCE	1mA(DC OR 1000Hz).				50 m Ω MAX. INCLUDING FPC,FFC BULK RESISTANCE (L=8mm)				×	
INSULATION RESISTANC		100 V DC.				500 Mg			×	>	
			C FOR 1 min.			NO FL	ASHOVER	OR BREAKDOWN.	×	×	
MECHAN	ICAL CHA	RACTE	RISTICS				1				1
MECHANICA OPERATION	L	20 TIMES INSERTIONS AND EXTRACTIONS.				② NO	 CONTACT RESISTANCE: 50 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 			_	
0.75			FREQUENCY 10 TO 55 Hz, HALF AMPLITUDE 0.75 mm, FOR 10 CYCLES IN 3 AXIAL DIRECTIONS.			① NO ELECTRICAL DISCONTINUITY OF 1 µs.			×	_	
SHOCK 981 m/			981 m/s ² , DURATION OF PULSE 6 ms AT 3 TIMES IN 3 BOTH AXIAL DIRECTIONS.			 CONTACT RESISTANCE: 50 mΩ MAX. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 			×	-	
`						DIRECTION OF INSERTION: 0.4×n N MIN (n: NUMBER OF CONTACTS).			×	_	
ENVIRON	IMENTAL		CTERISTIC			/				I	-1
RAPID CHANGE OF TEMP			TEMPERATURE-40→+15 _{TO} +35→+105→+15 _{TO} +35°C			9			×	-	
			UNDER 5 CYCLES.			 INSULATION RESISTANCE: 50 MΩ MIN. NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 			i		
(STEADY STATE) REL			EXPOSED AT 40±2 °C, RELATIVE HUMIDITY 90 TO 95 %, 96 h.						×		
RE			RELATIVE HUMIDITY 90 TO 96 %, 10 CYCLES,TOTAL 240 h.			 CONTACT RESISTANCE: 50 mΩ MAX. INSULATION RESISTANCE: 1 MΩ MIN. (AT HIGH HUMIDITY) INSULATION RESISTANCE: 50 MΩ MIN. (AT DRY) NO DAMAGE, CRACK AND LOOSENESS OF PARTS. 				_	
DRY HEAT EXPOS			OSED AT 105±2 °C, 96 h.			① CONTACT RESISTANCE: 50 mΩ MAX.				_	
COLD EXPOSE			OSED AT -40±3°C, 96 h.			② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.				-	
			EXPOSED AT 35±2 °C 5% SALT WATER SPRAY FOR 96 h.			CONTACT RESISTANCE: 50 mΩ MAX. NO EVIDENCE OF CORROSION WHICH			×	†-	
			POSED AT 40±2 °C , RELATIVE HUMIDITY			AFFECTS TO OPERATION OF CONNECTOR.				†-	
HYDROGEN SULPHIDE EXPOSEI			XPOSED AT 40±2 °C , RELATIVE HUMIDITY 0±5% , 10 TO 15 ppm FOR 96 h.						×	†-	
COUNT			ON OF REVISIO			DESIG	SNED		CHECKED	DA	ΑΤΕ
<u>A</u> 9		DIS-	F-00000493			RT. I	KEDA		HS. SAKAMOTO	15. 1	10. 2
REMARK								APPROVE	ED RI. TAKAYASU	06. 1	10. (
\triangle				CHECKED TN. KUWA		D TN. KUWATA	06. 10. (
						DESIG		D RT. IKEDA	06. 1		
Unless otherwise specified, refer to IEC 605			512 .		DRAWN RI		RT. IKEDA	06. 10. 03			
Note QT:Qualification Test AT:Ass			surance Test X:Applicable Test D			RAWING NO. ELC4-15388		′-02			
HS			FICATION SHEET			PART			FH28-*S-0. 5SH (05))	1
	HIR(2-1	USE EL	ECTRIC CO	ک., LT	D.	CODE	NO.		CL586	Δ	1/

	SPECIFICATIONS						
	ITEM	TEST METHOD	REQUIREMENTS	QT	АТ		
Λ	RESISTANCE TO	1) REFLOW SOLDERING (MAX 2 CYCLES.)	NO DEFORMATION OF CASE OF	×	_		
	SOLDERING HEAT	PEAK TMP 250 °C MAX	EXCESSIVE LOOSENESS OF THE				
		REFLOW TMP OVER 230 °C WITHIN 60 sec.	TERMINALS.				
		PRE-HEAT 150 TO 200°C FOR 90 TO 120 sec.					
		2) SOLDERING IRONS					
		TMP 350 ± 10 °C FOR 5± 1 sec.					
	SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE,	A NEW UNIFORM COATING OF SOLDER	×	-		
		235±3 ℃ FOR IMMERSION DURATION,	SHALL COVER A MINIMUM OF 95 % OF				
		2±0.5 sec.	THE SURFACE BEING IMMERSED.				

(note 1)

WHEN THE SAME VALUE OF CURRENT ARE APPLIED TO ALL CONTACTS AT THE SAME TIME IN ONCE, SET THE CURRENT TO THE 70 % OF THE RATED CURRENT VALUE.

Note QT:Qualification Test AT:Assurance Test X:Applicable Test			DRAWING NO.		ELC4-153887-02		
H	25	SPECIFICATION SHEET	PART NO.	FH28-*S-0. 5SH(05)			
	J	HIROSE ELECTRIC CO., LTD.	CODE NO		CL586	Δ	2/2